

Technical Information

TI/N-CPN/IP Palatinol® TOTM-I
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Petrochemicals Plasticizers



Palatinol® TOTM-I

(Stabilized with 0.1% of 1,1,3-Tris(2-methyl-4-hydroxy-5-tert-butylphenyl)butane antioxidant)

Palatinol® TOTM-I is a primary, branched monomeric plasticizer for vinyl homopolymer and copolymer resins. Palatinol® TOTM-I is suggested for use in those end-use areas where extreme low volatility is required.

Chemical Nature

Trioctyl trimellitate

Product Number

509809314

BASF Registered Name

Palatinol® TOTM-I

CAS No.

3319-31-1

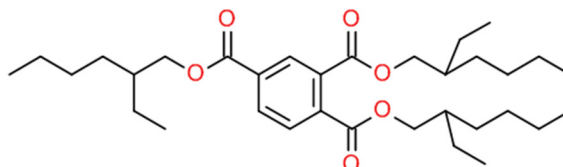
Molecular Weight

546

Formula

C₃₃H₅₄O₆

Molecular Structure



Product Specifications

	Value	Test Method
Specific gravity @ 25°/25 °C	0.984 - 0.991	ASTM D-4052
Ester content, % by weight (minimum)	99.0	ASTM D-3465
Acid Number, mg KOH/g (maximum)	0.2	ASTM D-1045
Water, % by weight (maximum)	0.1	ASTM E-203
Color, Pt-Co Units (APHA, maximum)	100	ASTM D-5386
Suspended Matter	COLSFFM*	visual

*Clear Oily Liquid Substantially Free of Foreign Material

Typical Physical Properties

The following data were measured in the BASF Corp. laboratory. They do not represent any legally-binding guarantee of properties for our sales product

Vapor Pressure @ 20 °C, mbar		Value
Pour point, °C		< 0.01
Solubility @ 25 °C in water, mg/L		-38
Flash point (COC), °C		< 0.01
		250
	Dynamic viscosity [cP]	Density [g/cm ³]
@ -10 °C	4,321	1.011
@ 0 °C	1,483	1.003
@ 10 °C	622	0.996
@ 20 °C	292	0.988
@ 40 °C	85.0	0.974
@ 60 °C	32.9	0.960
@ 80 °C	15.7	0.945
Odor		mild characteristic
Surface Tension, mN/m,		31.3
Solution Temperature, °C,		141
Plastisol Gelation Temperature, °C		145

Description

Palatino® TOTM-I is a primary, branched monomeric plasticizer for vinyl homopolymer and copolymer resins. Palatino® TOTM-I is suggested for use in those end-use areas where extreme low volatility is required.

Palatino® TOTM-I can be blended with Palatino® 111P-I to optimize cost-performance in medium to high temperature compounds.

Palatino® TOTM-I is inhibited with 0.1% of 1,1,3-Tris(2-methyl-4-hydroxy-5-tert-butylphenyl)butane.

Applications

Palatino® TOTM-I provides desirable properties in vinyl applications which require good plasticizer/resin compatibility, low volatility, resistance to extraction by soapy water and good electrical properties.

Palatino® TOTM-I is often a good substitute for polyester polymeric plasticizers where improvements in processing are desired.

Palatino® TOTM-I is suitable alone or in combination with Palatino® 111P-I for:

- 90 °C and 105 °C wire insulation
- interior automotive applications (instrument panel skins).

Safety

Based on toxicity studies, Palatino® TOTM-I has a low order of toxicity and does not require special handling. Handle in accordance with good industrial hygiene and safety practices. Avoid eye contact by wearing personal protective equipment. If eye contact occurs, wash with flowing water and contact physician.

Avoid repeated or prolonged skin contact. Avoid breathing vapors by providing adequate ventilation.

Always refer to the Safety Data Sheet (SDS) for detailed information on safety.

Storage and Handling

Palatino® TOTM-I can be stored for one year at temperatures below 40°C, if moisture is excluded.

Packaging

Palatino® TOTM-I is available in bulk, tank trucks or rail cars.

Contact Information**Marketing**

BASF Corporation
11750 Katy Freeway, Suite 120
Houston, TX 77079, USA

Tel: +1 800-533-8961
Fax: +1 713-759-3036
E-mail: plasticizers@basf.com

Technical Support

BASF Corporation
4403 La Porte Highway 225
Pasadena, TX, 77501, USA

Tel: +1 281-884-4473 or -4432
Fax: +1 281-884-4302

Visit us online at

<http://www.plasticizers.basf.com>

Note

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